

## Makunduchi OR19-8 Test Site – Atmospheric Corrosivity

### Site OR19-8

Installation: 20-12-2019



Makunduchi Test Site (Image by Geosun).

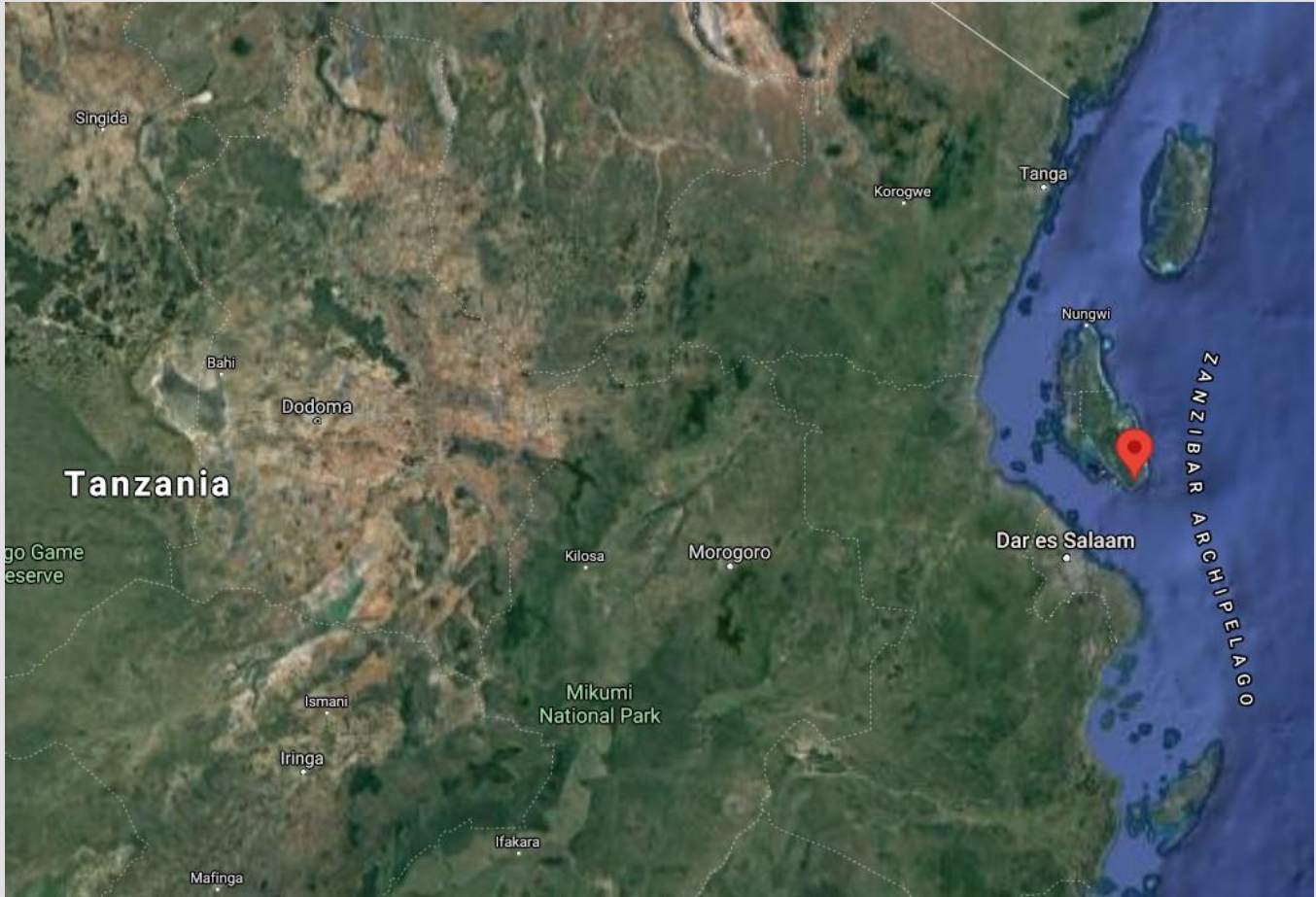
#### **Background:**

Makunduchi is situated on the south side of Unguja (also known as Zanzibar Island), about 50 km north of Dar es Salaam in Tanzania, in the Zanzibar Archipelago (Indian Ocean) [1]. The town comprises two parts, i.e., "Old Makunduchi" and "New Makunduchi" [2], of which the former is a fishermen's village and the latter a more modern urban establishment [2]. Unguja is a mountainous island that is situated just south of the equator [3] and the most extensive and populous island (896 721 per 2012 census) in the Zanzibar Archipelago [3]. The island's length (north-south) is about 85 km and the width 30 km (east-west). The main economic activities include tourism, fishing, and agriculture [3].

Orytech (Pty) Ltd.

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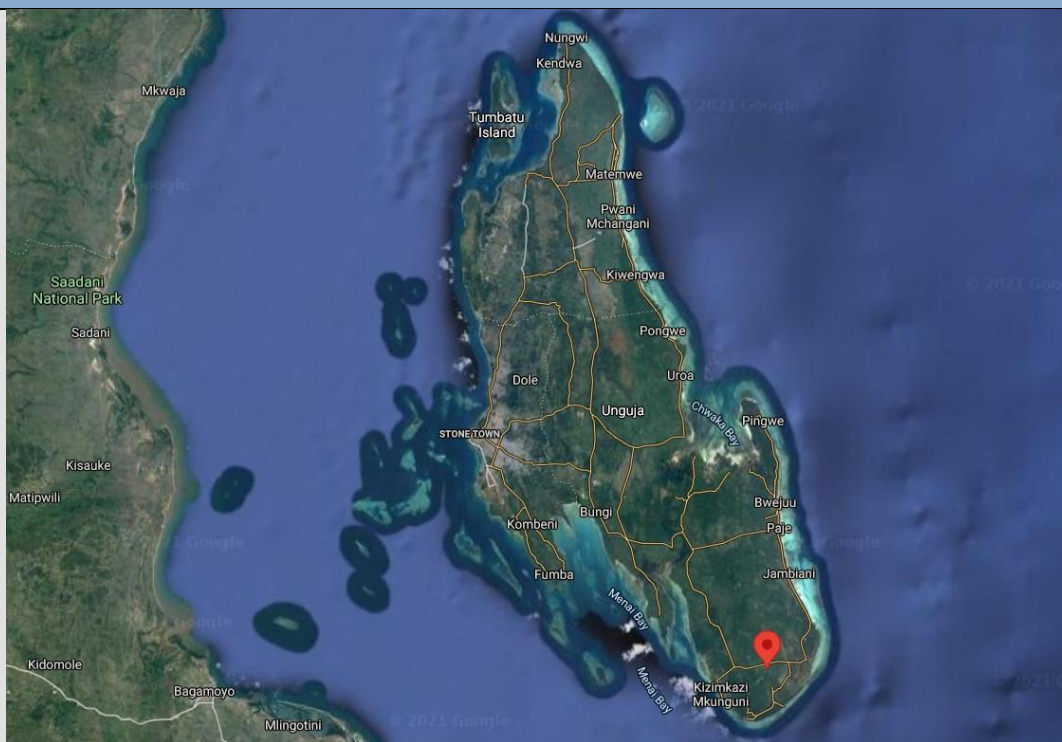
The test site is approximately 5.3 km from the ocean, between Mukunduchi and Kufile [1]. From a general corrosivity perspective, the atmosphere is classified as tropical, with two rainy seasons, March to May, and Middle-October to December [4]. The average yearly temperature at the site is  $26.7 \pm 1.2^{\circ}\text{C}$ , fluctuating between  $23.9^{\circ}\text{C}$  and  $29.4^{\circ}\text{C}$ , and the mean yearly humidity level, near  $82.4 \pm 23.7\%$ . Per the Köppen-Geiger system, the climate is typically classified as Am, Tropical Monsoon, with a yearly precipitation level of approximately 2 136 mm. The driest months are June to September, and the average wind speed at the site,  $2.0 \pm 0.9$  m/s, in a predominant south-easterly direction. The seawater temperature ranges from  $25^{\circ}\text{C}$  to  $29^{\circ}\text{C}$  [4].



Google Inc Map of Tanzania and the Zanzibar Archipelago [1].



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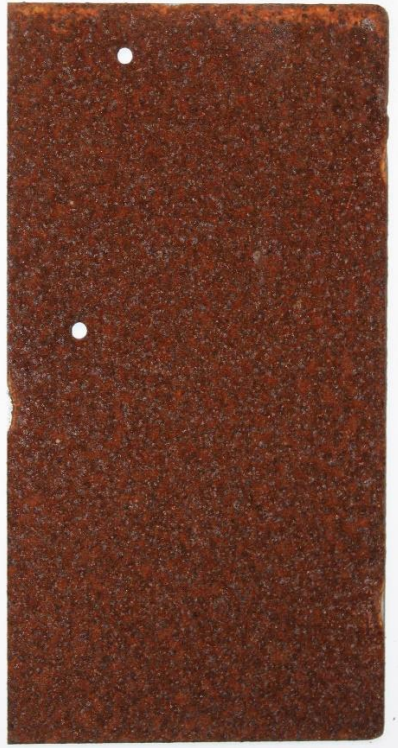
Google Inc Map of Unguja (Zanzibar Island) [1].

<b>GPS Coordinates of Site:</b>	6°25'01.2"S 39°31'12.0"E	<b>Elevation above Sea Level (m):</b>	30 m	<b>Distance from Ocean (km):</b>	~5.3 km
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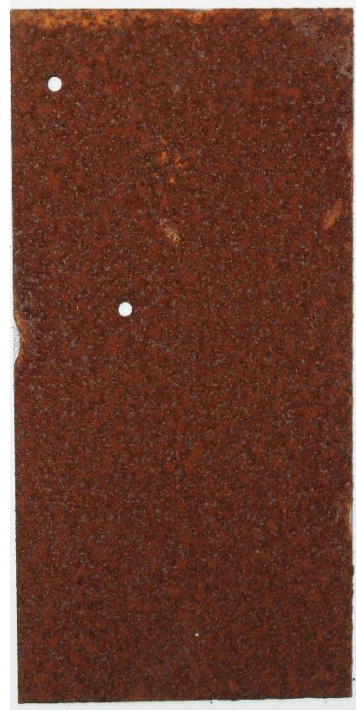
### ISO 9226 Corrosion Rates and ISO 9223 Corrosivity Classification

<b>12-month R<sub>CORR</sub> Mild steel (µm/yr)</b>	27.4 ± 1.6 µm/yr
<b>12-month R<sub>CORR</sub> Aluminium (µm/yr)</b>	0.20 ± 0.01 µm/yr
<b>12-month R<sub>CORR</sub> Hot Dip Galvanised Steel (µm/yr)</b>	1.7 ± 0.1 µm/yr
<b>12-month R<sub>CORR</sub> Copper (µm/yr)</b>	2.6 ± 0.1 µm/yr
<b>ISO 9223 Corrosivity Classification</b>	Medium (C3) to C4 (High)
<b>Typical surface contaminants</b>	<testing still in progress>

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**Mild steel – 12 months**



**Mild steel – 12 months**



**Aluminium – 12 months**



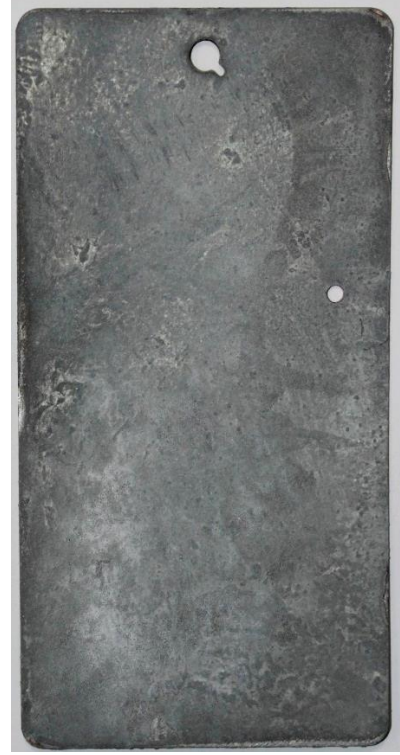
**Aluminium – 12 months**



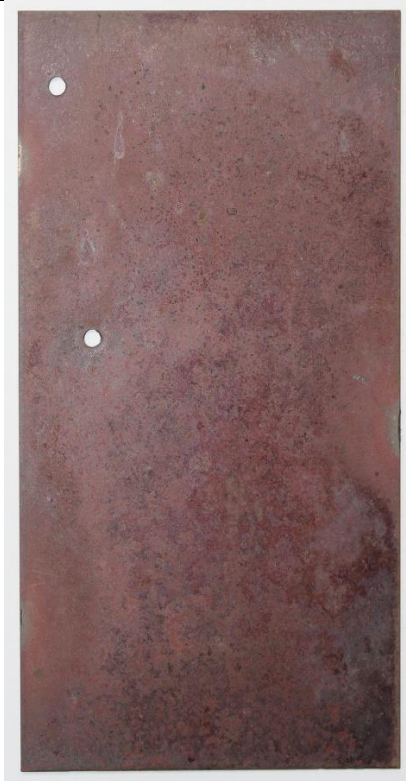
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**HDG – 12 months**



**HDG – 12 months**



**Copper – 12 months**



**Copper – 12 months**

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### Works Cited

- [1] Google Inc, "Google Maps," 28 April 2021. [Online]. Available: <https://www.google.com/maps/place/6%C2%B025'01.2%22S+39%C2%B031'12.0%22E/@-6.4594516,36.707704,635881m/data=!3m1!1e3!4m5!3m4!1s0x0:0x0!8m2!3d-6.417!4d39.52>. [Accessed 28 April 2021].
- [2] Wikipedia, "Makunduchi," 3 August 2020. [Online]. Available: <https://en.wikipedia.org/wiki/Makunduchi>. [Accessed 28 April 2021].
- [3] Wikipedia, "Unguja," 24 March 2021. [Online]. Available: <https://en.wikipedia.org/wiki/Unguja>. [Accessed 28 April 2021].
- [4] Climates to Travel, "Climate - Zanzibar," [Online]. Available: <https://www.climatestotravel.com/climate/zanzibar>. [Accessed 28 April 2021].